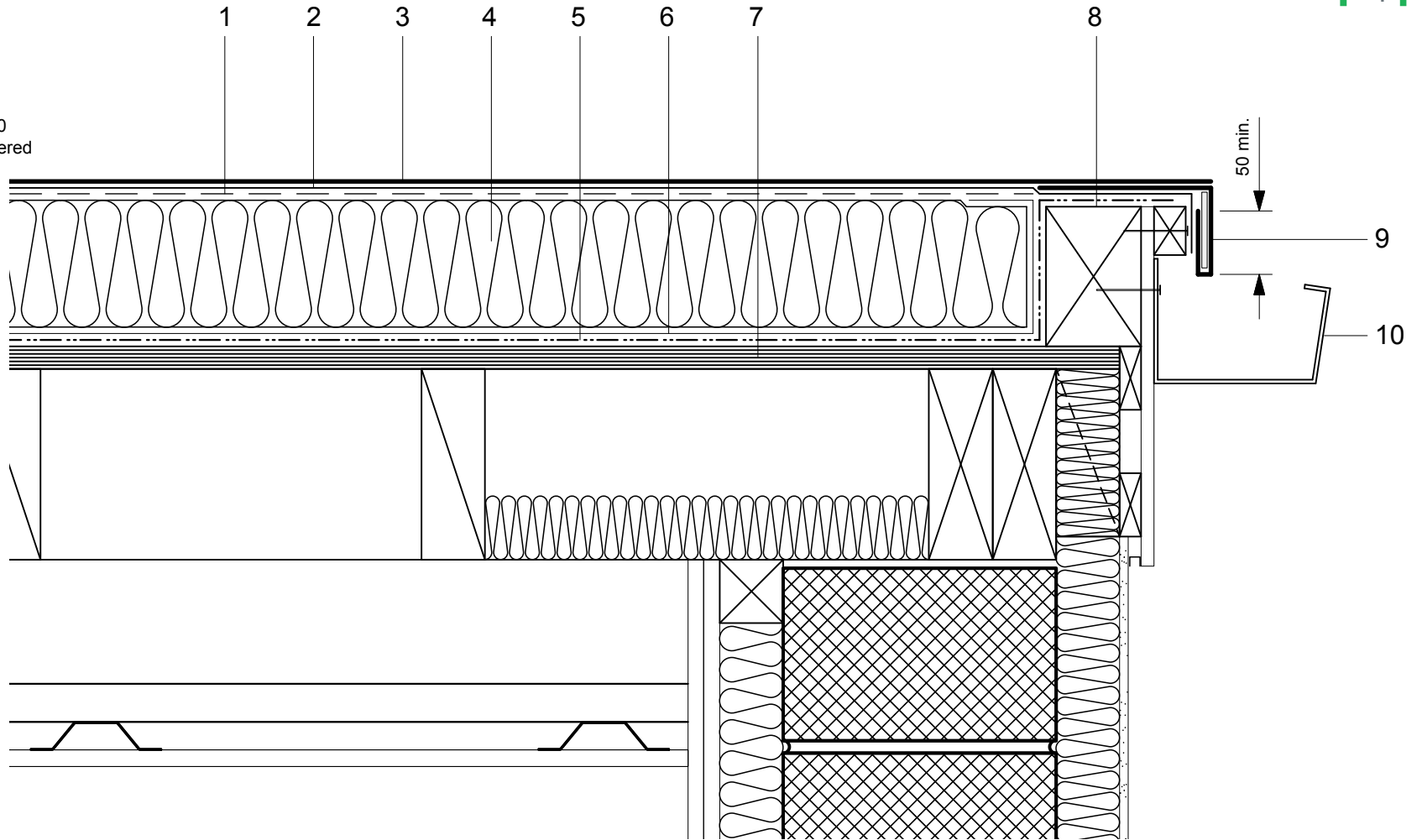


- 1 Perforated Layer
- 2 FORCE LINE 2/3 VV under-layer
- 3 FORCE LINE 4/4.5 capping sheet
- 4 Hytherm ADH tapered/flat board
Insulation (thickness to achieve design
U-value and/or design fall)
- 5 Vernis Antac ST primer
- 6 Axter Vapour Control Layer
- 7 Plywood substrate laid to minimum 1:80
falls (falls unnecessary when using tapered
insulation) by specialist contractor
- 8 Timber hard edge/batten
- 9 FORCE LINE to form welted drip detail
- 10 Guttering by other



Do Not Scale. All dimensions to be checked on site by the Axtershield Installer

Axter provides detail drawings as part of our technical design service. Such drawings should only be used as a guide during the design process and should not be utilised during construction. Axter accepts no liability for misuse of this service.

PROJECT	AXTER - STANDARD DETAIL
DRAWING NUMBER	WR.P.FL.50

DRAWING	AXTER WARM ROOF - FORCE LINE SYSTEM TYPICAL WELTED DRIP TO GUTTER DETAIL - PLYWOOD SUBSTRATE	
SCALE	1:5 @ A4	DATE
		2014

AXTER LTD
West Road, Ransomes
Europark, Ipswich,
Suffolk, IP3 9SX.
Tel:(01473)724056
Fax:(01473)723263
info@axterltd.co.uk

